

PREVENTIVE MAINTENANCE LUBE SERVICES

| SERVICES | PM1 | PM2 | PM3 | PM4 | PM5 |
|--|-----|-----|-----|-----|-----|
| Engine oil and filter | ● | ● | ● | ● | ● |
| Fuel filters and fuel/water separators | ● | ● | ● | ● | ● |
| Cab air conditioning filters | ● | ● | ● | ● | ● |
| Primary air filters | ● | ● | ● | ● | ● |
| SOS (scheduled oil sampling) oil compartments | ● | ● | ● | ● | ● |
| Check all fluid levels, lubricate machine, and perform visual and operational inspection | ● | ● | ● | ● | ● |
| Hydraulic and transmission filters | | ● | ● | ● | ● |
| Secondary air filters | | ● | ● | ● | ● |
| Transmission/torque converter oils, clean transmission screens and magnetic plugs | | | ● | ● | ● |
| Differential, axle, and final drive oils | | | ● | ● | ● |
| Swing drive oil | | | ● | ● | ● |
| Chain case oil | | | ● | ● | ● |
| Level 1 coolant sample | | | ● | ● | ● |
| Tandem and circle drive oils | | | | ● | ● |
| Speed reducer oil | | | | ● | ● |
| Engine fumes filter | | | | ● | ● |
| Hydraulic tank oil | | | | | ● |

Note: Actual planned maintenance services vary based on model.

RECOMMENDED SCHEDULE

Preventive maintenance lube services are scheduled and performed upon machine hours reaching specific intervals.

